

Failure to Eject is generally related to the Ejector on the lower receiver not being positioned properly.

Take the lower off the upper receiver, use plyers to barely move it, generally to the left. As the round is dragged out of the barrel chamber, the spent shell casing hits the ejector on the left side of the round, which then tosses it out to the right, then the round leaves the chamber area ready for the next round to get loaded.

If the round is not getting kicked in the right spot, the round will just end up bouncing around inside the chamber area, and of course as a result, a jam.

You can see the position of the ejector by looking down the magazine well, while the upper and lower are put together.



