

Thank you for the purchase of the SABERTOOTH-MK1 aluminum stock.



SABERTOOTH MK1 SKS Aluminum Stock

INSTALLATION INSTRUCTIONS

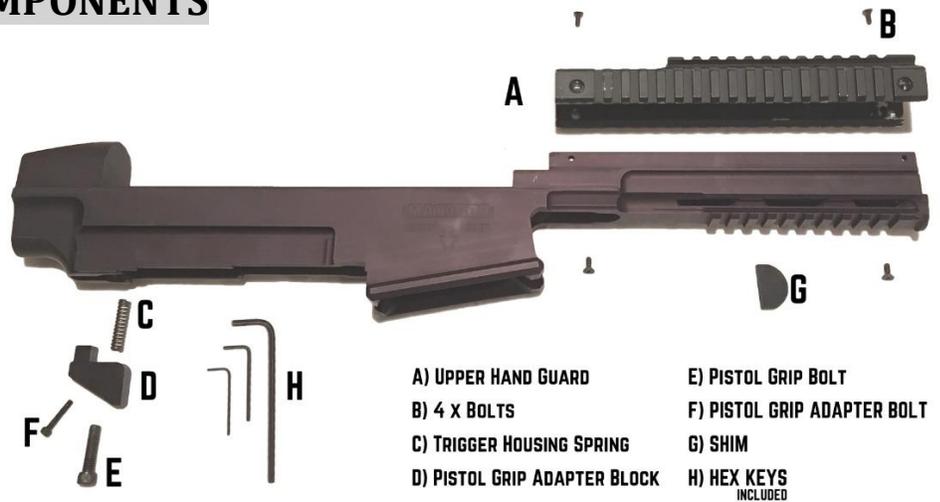
Important!!! Please ensure your rifle is unloaded prior to starting the installation.

Place your ammunition away from the workspace.

TOOLS REQUIRED

- Wire cutters or needle nose pliers

COMPONENTS



Step 1. If your rifle is equipped with a bayonet, you will need to remove it.

Step 2. Remove the trigger group and take the rifle out of the wood stock.

Step 3. Remove your wood upper hand guard from the gas tube. This can be difficult to remove intact; it may require cutting the wood. Install the gas tube back on the rifle (without the wood).

Step 4. Place the rifle in the chassis by inserting the front of the main chassis body into the stock ferrule (the same way the wood stock fits).





Step 5. Using the supplied spring, cut 1/8" from the spring. Install the trigger group the same way you would on a stock rifle. If the trigger does not snap into place (with a loud positive click) then pull the spring and reduce the height a further 1/8". You may need to do this several times in order to get a tight fit.

Step 6. Install the upper hand guard using the four bolts. Start all four bolts in the threads before tightening all of them. Once all four bolts are started, tighten. They only need to be hand tight (snug).

Step 7. Install the pistol grip adapter block, using the supplied screw. Do not over tighten. Snug is good!



Step 8. You are now ready to install your AR-15 pistol grip and buttstock.

Remember the buffer and buffer spring are not needed inside the buttstock.



TROUBLESHOOTING

Duck bill magazines will not fit or are overly tight?

There is a wide variety of suppliers and some magazines will require filing in order to clear the magwell. Start removing material with a hand file from the top of the magazine where it comes into contact with the magwell. Go slowly and continue to test fit the magazine after removing material. If you are having trouble getting it to latch then check the clearance on the stock magazine release as you may need to remove some material from this as well.

My rifle has excessive play in the chassis?

With a wide variety of tolerances in the SKS rifle, a small amount of movement might be unavoidable. Try adding the supplied shim in the front of the chassis where it fits into the stock ferrule. Remove the trigger, then install the spring and trigger group again. Also, cutting the trigger housing spring to the greatest height possible to latch the trigger group helps. You may want to consider using the spring from the original stock and trying to cut less of the spring.

Still have issues? Contact us for help so that we can get you shooting!

Have questions or comments? Or, interested in our other products? CONTACT US!

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